



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

PB67-43001-205W
Job Sheet 173251



Part No: PB67-43001-205W

Job Qty: 5 ea

Part Name: Outer Tube Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/27/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		4/7/18	0.00	0.00	Start Up Machining-1		J.C. 2
100	Bandsaw	5 pcs		4/7/18	0.00	0.64	Bandsaw1		J.C. - C
110	Mill Conv	5 pcs		4/7/18	0.00	4.09	Mill Conv 1		J.C. DAS 18-03-29
120	QC	5 pcs		4/7/18	0.00	0.00	QC5		38
130	Large Fab	5 pcs		4/9/18	0.00	2.31	Large Fab 2		9-88 3/1
140	QC	5 pcs		4/9/18	0.00	0.00	QC10		18-05-16
150	QC	5 pcs		4/9/18	0.00	0.00	QC5		18-05-16
160	Packaging	5 pcs		4/9/18	0.00	0.00	Packaging3 Large Fab		J.C. 2018-05-18
170	QC21-SA	5 Ea		4/9/18	0.00	0.00	QC21		met 18/05/18

Part Op 100 - 1- Cut to length as per dwg 2- Cut a angle on one end of tube as per dwg
Descriptions: 110 - 1- drill holes and mill slot as per dwg PB67-43001 USE DT8792
130 - 1-Weld end cap as per dwg PB67-43001 2-Grind end cap flush

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T1.750W.065	6061T6 Round Tube 1.750 X 0.65W	18.0750 ft (3.615 ea)	90-Start up Operation	M137 S41 19.604
PB67-43001-199	Outer Tube End Cap	5 (1 ea)	130-Large Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T1.750W.065	18	121	0
130-Large Fab	PB67-43001-199	5	0	0

Part Specifications

Specifications could not be found.



Container No: S056519



Part: PB67 - 43001 - 205W

Job No: 173251

Serial No/Batch: S056519

Revision:

Inspector:

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INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
A	09.05.20	New Issue	KJ	
B	16.10.20	Dwg Rev updated	KJ	
C	17.07.12	Dwg Rev updated	KJ	